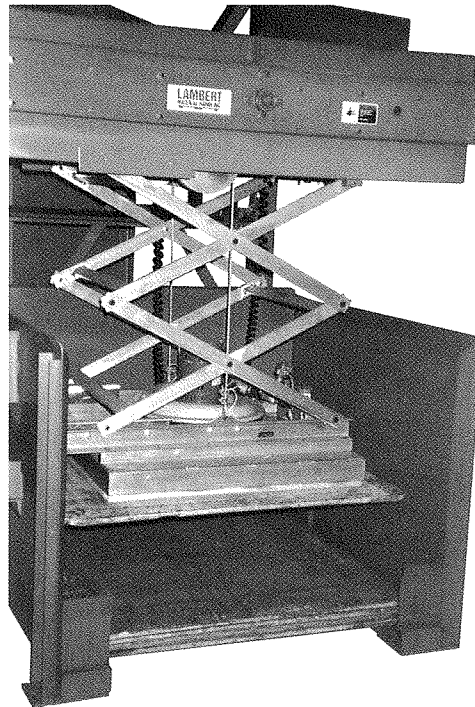


SLAVE PALLET DISPENSER**SPD 3660****STANDARD SPECIFICATIONS**

- Stand alone unit
- Rugged tubular framework
- Electrical - Mechanical - Vacuum
- Handles solid pallets up to 48" x 40" with weights up to 150 lbs.
- Can stack up to 42" of pallets
- Discharge elevation from ground level to 36"
- Cycle time approximately 3 cycles per min. from the lowest head position to a discharge elevation of 20"
- Power requirements 480V, 3PH, 60HZ, 15 amps
- Control enclosure with AB SL 150 programmable control, with auto-manual controls and visual indications on the door and a stack light indicating pallets empty and pallets low

OPTIONS

- Varying pallet sizes and height of dispenser
- Wire mesh enclosure with a lockable access door which surrounds the unit

DESCRIPTION OF OPERATION

To operate the Slave Pallet Dispenser, the disconnect switch must be turned on, the stop button released and the control power switch on. To operate in the auto mode the auto manual switch must be turned to auto. A remote signal at the discharge position will signal the dispenser to supply a pallet to the empty position. If there are pallets in the pallet hopper, the head will travel down and contact the pallet. Vacuum will be applied and the pallet will be picked up and transported to the discharge position and deposited. The head will raise and return to the home position over the hopper.

Manual controls are provided to cycle the dispenser when the auto manual switch is in the manual position.

The Slave Pallet Dispenser can be provided to dispense a pallet to either side of the hopper or home position.